### Overview

Acrylic Filler is a ready to use filler for use on all common building surfaces, including timber. It gives a high quality, even surface for painting. Acrylic Filler is specifically manufactured for the painter to repair and touch up exterior and interior surfaces, both new and old, prior to painting. It is designed for filling joints, hairline cracks etc. by hand application. Unlike conventional fillers, Acrylic Filler has elastic properties, does not flake off, is permanent and retains its adhesion.

### Properties

Acrylic Filler is a quick drying ready-mixed paste formulated using acrylic binders and precisely graded white marble powder.

### Areas of Use

Acrylic Filler is suitable for exterior as well as interior surfaces. When dry, Acrylic Filler is weather resistant and bonds extremely well to cementitious materials, gypsum, gypsum boards, spray plaster, wood, galvanised and primed anti-rust steel surfaces etc.

As a thin coat filler for patching hairline cracks in walls, ceilings, soffits, repair to damaged plasterwork, paintwork, filling holes and defects in woodwork, making good to exposed concrete, filling of dents in galvanised and anti-rust primed metal.

### Preparation of Surface

Ensure dust, dirt, foreign matter are brushed away. Ridges and form oil should be removed. When applying filler to old painted surfaces first wash down with soda / water solution, rinse and allow to dry before filling. To stabilise a surface which shows signs of dusting or flaking, the use of Penetrating Primer is recommended.

### Application & Cleaning of Tools

Apply the filler in a thin, even layer; if the area under repair requires a thick coat, then apply several thin layers, allowing each layer to dry before adding the next. Lightly sandpaper over the dry final surface before painting preferably within 24 hours of application.

Clean tools and equipment with water after use.

### Health & Safety

Avoid prolonged contact with eyes and skin. For detailed information refer to relevant material safety data sheet.

### Packaging & Storage

Acrylic Filler is supplied in 25kg and 5kg plastic pails.

Store containers in a clean dry area protected from direct sunlight and extreme heat and cold. Do not allow material to freeze. Unopened containers can be stored for 12 months. Use oldest material first.

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**TERRACO** offers a comprehensive range of products and services for most concrete and finishing needs. Please contact the TERRACO Technical Service Department or your local TERRACO agent for further information, samples, demonstrations and instructor services. The information given in this leaflet is based upon laboratory research, as well as extensive field work and application. All products are sold subject to standard conditions of sale which are available on request. This information is based on TERRACO’s present state of knowledge and is intended to provide general information on TERRACO’s products and their methods of use. The prospective user is recommended to determine the suitability of TERRACO’s suggestions and products before adopting them on a commercial scale.
### TECHNICAL DATA

<table>
<thead>
<tr>
<th>Product</th>
<th>Ready mixed quick drying filler for exterior and interior surfaces.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Binders</td>
<td>Styrene acrylate.</td>
</tr>
<tr>
<td>Fillers</td>
<td>Fine precisely graded fillers.</td>
</tr>
<tr>
<td>Dilution</td>
<td>With water if required.</td>
</tr>
<tr>
<td>Coverage</td>
<td>0.5 - 1.5kg/m² depending on substrate conditions.</td>
</tr>
<tr>
<td>Layer Thickness</td>
<td>Maximum 1mm.</td>
</tr>
<tr>
<td>Specific Gravity</td>
<td>1.75</td>
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<tr>
<td>Colour</td>
<td>White.</td>
</tr>
<tr>
<td>Durability</td>
<td>Negligible shrinkage.</td>
</tr>
<tr>
<td>Standard Compliance</td>
<td>ASTM C-475</td>
</tr>
<tr>
<td>Toxicity</td>
<td>Non-toxic.</td>
</tr>
<tr>
<td>Packaging</td>
<td>25kg and 5kg pails</td>
</tr>
<tr>
<td>Storage</td>
<td>12 month in original unopened containers.</td>
</tr>
</tbody>
</table>

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