OVERVIEW
Terrapaste P22 is a high strength paste type acrylic tile adhesive with non-slump characteristics. Terrapaste P22 complies with requirements as per EN12004 and passes all test requirements for D2T classified adhesives. Terrapaste P22 is suitable for interior walls for use on all types of masonry substrates such as gypsum board and sand/cement render. Terrapaste P22 is specially formulated without the use of solvents, formaldehyde and any other harmful chemical. Terrapaste P22 is a member of the Terraco ECOLIFE product group which ensures minimal environmental impact.

PROPERTIES
- Excellent adhesion
- Easy workability
- Non-slump
- Environmentally friendly ECOLIFE formulation.

AREAS OF USE
High strength non-slump ceramic and mosaic tile adhesive for use on all type of interior walls and floors such as gypsum board, cement based render, tile backer board, sound painted surfaces and wooden substrates.

PREPARATION OF SURFACE
New surfaces: Ensure that all dust, dirt and foreign matter are scraped and brushed away. Also ensure the surfaces are free from salts, oil, grease and ridges. Protect all adjacent surfaces not to be covered. All cracks, chips, voids and damages should be repaired with Terraco Handycoat Exterior.

Old surfaces: Before applying to old surfaces, ensure the substrate is firm. First wash down the surface with a sugar soap solution, rinse and allow to dry before repairing or applying the primer.

APPLICATION & CLEANING OF TOOLS
Apply Terrapaste P22 in a layer approximately 3mm thick to the surface with the smooth side of a notched trowel. Pull the trowel through the applied layer using the notched side. Push and twist the tiles into place so that full adherence is obtained. Fix tiles before the adhesive layer is surface dry. Plan work accordingly. Do not allow a “skin” to form on the surface of applied adhesive.

Clean tools and equipment with water after use.

CLEANING OF TILES
Remove excess adhesive from the face of the tile with a wet sponge before the adhesive dries.

GROUTING
Refer to Terragrunout data sheet for details.

EXPANSION JOINTS
Expansion joints, when necessary, should be incorporated at the design stage.

HEALTH & SAFETY
Avoid prolonged contact with eyes and skin. For detailed information refer to relevant material safety data sheet.

PACKAGING & STORAGE
Terrapaste P22 is supplied in 5 and 25 kg plastic pails. Store containers in a clean dry area protected from direct sunlight and extreme heat and cold. Unopened containers can be stored for 12 months. Use oldest material first.
## TECHNICAL DATA

| **Product** | High strength, non-slump tile adhesive in paste form. |
| **Filler** | Precisely graded crushed dolomite/calcite. |
| **Binder** | Acrylic. |
| **Additives** | Contains additives to improve plasticity and adhesion. |
| **Colour** | Natural white. |
| **Quality Type** | Passes tests as per D2T/EN12004. |

| **Tensile Adhesion** | Standard condition: EN1324 >1.0N/mm²  
Heat aging: EN1324 >1.0N/mm²  
After water immersion: EN1324 >0.5N/mm² |

| **Application Temperature** | 5-35°C |
| **Consumption** | Trowel No. 4: 1.5-2.0 kg/m²  
Trowel No. 5: 2.0-2.5 kg/m² |
| **Adjustability Time** | >45 minutes. |
| **Open Time** | >30 minutes |
| **Ready to Grout** | 24 hours |
| **Ready for Use** | 7 days |
| **Packaging** | 5kg and 25kg plastic pails. |
| **Storage** | 12 months in original unopened containers. |

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